

SANDIE GREEN

Dart Aerospace Ltd.

Date: Thursday, 6/21/2007 2:28:33 PM  
 User: Kim Johnston

Ship 15/07

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SADDLE KIT		
Job Number	: 33039			Part Number	: K10003		
Estimate Number	: 10532			Drawing Number	: K10003		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 6/21/2007	S.O. No.	: N/A	Drawing Revision	: C		
Prsh Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 7/11/2007		
Previous Run	: 32102			Qty:	12	Um:	Each
Written By							
Checked & Approved By							
Comment	: Est: 03.01.16 Reformat: Incorporated D205-641-011			KJ/RF			
				Est: J 06-07-25 As per DSI 9344			
				JLM			
				Est: K 06.11.17 Per K10003 Rev C			
				KJ			
				Est Rev: L 07.01.12 Document Record for copying bluefile rmv			
				KJ			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL  Comment: DOCUMENT CONTROL Create White labels only per PPP K10003 CHG 005 07.07.16
2.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D2570	Bushing  Comment: Qty.: 24.0000 Each(s)/Unit Total : 288.0000 Each(s) Bushing Pick: Qty Part Number Description Batch 24 D2570 Bushing D30811 (31X) 632103 (257X)
4.0	D2571	Saddle, Fwd, Out  Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Saddle, Fwd, Out Pick: Qty Part Number Description Batch 1 D2571 Saddle 33040 X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SADDLE KIT

Job Number: 33039

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

GREEN

5.0 D2572 Saddle, Fwd, In



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty  
1

Part Number  
D2572

Description  
Saddle

Batch

33041-X

GREEN

6.0 D2573 Saddle, Aft, Out



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty  
1

Part Number  
D2573

Description  
Saddle

Batch

33042-X

GREEN

7.0 D2574 Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Saddle, Aft, In

Pick:

Qty  
1

Part Number  
D2574

Description  
Saddle

Batch

33043-X

GREEN

8.0 D27361 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Lug Assembly

Pick:

Qty  
1

Part Number  
D2736-1

Description  
Bracket

Batch

B31225-X

9.0 D27363 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Lug Assembly

Pick:

Qty  
1

Part Number  
D2736-3

Description  
Bracket

Batch

B31226-X

*Ep 07/07/04*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: SADDLE KIT

Job Number: 33039

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	B31300-X

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	B31227-X

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	B30055-X

13.0

D2968041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	B29791-X

14.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Set Screw

Batch: B28093-X

15.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 192.0000 Each(s)

Bolt

Pick:

→ *John Johnston* 07/23/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services				Drawing Name: SADDLE KIT
Job Number: 33039				Part Number: K10003
Job Number:				
Seq. #:	Machine Or Operation:			Description :
	Qty 16	Part Number AN4-6A	Description Bolt	Batch <u>1103962</u> X
16.0	AN446A		Bolt	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s) Bolt Pick: Qty 4				Part Number AN4-6A Description Bolt Batch <u>1103962</u> X
17.0	AN451A		Bolt	
Comment: Qty.: 8.0000 Each(s)/Unit Total : 96.0000 Each(s) Bolt Pick: Qty 8				Part Number AN4-51A Description Bolt Batch <u>1103684</u> X
18.0	AN612A		Bolt	
Comment: Qty.: 8.0000 Each(s)/Unit Total : 96.0000 Each(s) Bolt Pick: Qty 8				Part Number AN6-12A Description Bolt Batch <u>1103915</u> (77x) <u>1103668</u> (19x) X
19.0	AN960JD416		Washer	
Comment: Qty.: 32.0000 Each(s)/Unit Total : 384.0000 Each(s) Washer Pick: Qty 32				Part Number AN960JD416 Description Washer Batch <u>1103691</u> X
20.0	AN960JD616		Washer	
Comment: Qty.: 8.0000 Each(s)/Unit Total : 96.0000 Each(s) Washer Pick: Qty 8				Part Number AN960JD616 Description Washer Batch <u>1103641</u> X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/07/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

Pick:

Qty 1

Part Number AN970-4

Description Washer

Batch

*M103341*

22.0 MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 348.0000 Each(s)

Nut

Pick:

Qty 29

Part Number MS21042L4

Description Nut (or MS21042-4)

Batch

*M102552*

*6/21/07/03* (12)

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

*6/21/07/17* (12)

*7/7/17 SA* (6)

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:       

*6/21/07/17* (12)

*7/7/17 SA*

25.0 QC21

FINAL INSPECTION/W/O RELEASE



*07.07.17* (12)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*6/21/07/17*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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**DART**

DESIGN <i>#</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>JH</i>	DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE 06.11.07		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

**RELEASED**06.11.07 *#*

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	UNCONTROLLED COPY
AN970-4	1	1	SUBJECT TO AMENDMENT
MS21042-4 (OR L4)	25	25	WITHOUT NOTICE
			NO. <i>33039</i>

\* REQUIRED WITH D2707-041 ONLY

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